## Table of Contents

| PREFACE    |   | iii  |
|------------|---|------|
| CHAPTER 1. | BASIC CONSIDERATIONS                          |      |
| Section I. | Definitions and Classifications               | 1-1  |
| II.        | Pile Selection                                | 1-4  |
| CHAPTER 2. | MATERIALS                                     |      |
| Section I. | Selection of Materials                        | 2-1  |
| II.        | Timber Piles                                  | 2-1  |
| III.       | Steel Piles                                   | 2-5  |
| IV.        | Precast Concrete Piles                        | 2-7  |
| V.         | Cast-in-Place Piles                           | 2-12 |
| VI.        | Sheet Piles                                   | 2-13 |
| CHAPTER 3. | PILE-DRIVING EQUIPMENT                        |      |
| Section I. | Standard Pile-Driving Equipment               | 3-1  |
| II.        | Expedient and Floating Pile-Driving Equipment | 3-15 |
| III.       | Other Pile-Driving Equipment                  | 3-22 |
| CHAPTER 4. | PILE INSTALLATION OPERATIONS                  |      |
| Section I. | Preparation of Piles for Driving              | 4-1  |
| II.        | Construction Procedures                       | 4-8  |
| III.       | Preparation and Use of Piles                  | 4-32 |
| IV.        | Supervision                                   | 4-34 |
| CHAPTER 5. | ALLOWABLE LOADS ON A SINGLE PILE              |      |
| Section I. | Basics  | 5-1  |
| II.        | Structural Designs                            | 5-2  |
| III.       | Dynamic Formulas                              | 5-4  |
| IV.        | Static Formulas                               | 5-6  |
| v          | Pile I and Tests                              | 5-9  |

| CHAPTER 6.       | PILE FOUNDATIONS                            |               |
|------------------|---|---------------|
| Section I.       | Group Behavior                              | 6-1           |
| II.              | Ground Conditions                           | 6-2           |
| III.             | Design Examples                             | 6-11          |
| CHAPTER 7.       | DISTRIBUTION OF LOADS ON PILE GROUPS        |               |
| Section I.       | Design Loads                                | 7-1           |
| II.              | Vertical Pile Groups                        | 7-1           |
| III.             | Vertical and Batter Pile Groups             | 7-6           |
| CHAPTER 8.       | MAINTENANCE AND REHABILITATION              |               |
| Section I.       | Timber Piles                                | 8-1           |
| II.              | Steel Piles                                 | 8-6           |
| III.             | Concrete Piles                              | 8-8           |
| IV.              | Rehabilitation                              | 8-8           |
| APPENDIX         | WOODS USED AS PILES                         | <b>A-1</b>    |
| <b>EFERENCES</b> | Reference                                   | es-1          |
| GLOSSARY         |   |               |
| Section I.       | Definitions Glossa                          | ry-1          |
| II.              | Acronyms, Abbreviations, and Symbols Glossa | ry-6          |
| INDEX            | Ind   | o <b>v</b> -1 |

## List of Illustrations

| Figure 1-1 | Pile foundation for structure support          | 1-2    |
|------------|--|--------|
| 1-2        | Sheet pile protecting a bridge pier            |        |
| 1-3        | Piles in a waterfront structure                | 1-3    |
| 1-4        | Friction piles                                 | 1-3    |
| 1-5        | End-bearing piles                              | 1-4    |
| 1-6        | Batter piles                                   | 1-4    |
| 1.7        | Compaction piles                               | 1-5    |
| 2-1        | Typical timber bearing pile                    | 2-3    |
| 2-2        | Steel rails welded to form piles               | 2-6    |
| 2-3        | Designs of precast concrete piles              | 2-8    |
| 2-4        | Layout of small casting yard                   | 2-9    |
| 2-5        | Wooden forms for casting concrete piles        | 2-9    |
| 2-6        | Handling precast concrete piles                | 2-10   |
| 2-7        | Precast concrete pile design charts            | 2-11   |
| 2-8        | Blocking of stacked concrete piles             | 2-12   |
| 2-9        | Cross-sectional views of steel sheet piling    | 2-15   |
| 2-10       | Types of timber sheet piles                    | 2-16   |
| 2-11       | Rail and plank sheet piling                    | 2-17   |
| 2-12       | Designs of concrete sheet piles                | 2-18/1 |
| 3-1        | Crane with standard pile-driving attachments   | 3-2    |
| 3-2        | Pile driver lead adapter                       | 3-3    |
| 3-3        | Steel-frame, skid-mounted pile driver          | 3-4    |
| 3-4        | Aligning leads of the skid-mounted pile driver | 3-5    |
| 3-5        | Drop hammer and pile cap placed in leads       | 3-7    |
| 3-6        | Details of expedient log hammer                | 3-8    |
| 3-7        | Pneumatic or steam pile-driving hammers        | 3-9    |
| 3-8        | Types of pile hammers                          | 3-11   |
| 3-9        | Special cap (helmet) for steel pile            | 3-12   |
| 3-10       | Pile-driving leads with bottom brace           | 3-13   |
| 3-11       | Bottom braces for adjusting batter             | 3-14   |
| 3-12       | Expedient wood-frame, skid-mounted pile driver | 3-15   |
| 3-13       | Expedient wood-frame, skid-mounted pile driver |        |
|            | using standard leads                           | 3-16   |
| 3-14       | Expedient timber pile-driving rig using        |        |
|            | dimensioned lumber                             |        |
| 3-15       | Expedient tripod pile driver                   |        |
| 3-16       | Design features of the tripod pile driver      |        |
| 3-17       | Expedient pile driver made of constructed      |        |
|            | welded steel angles                            | 3-20   |
| 3-18       | Crane-shovel with pile-driving attachment      |        |

| Figure 3-19 | Skid-mounted pile driver on a 5-foot $\times$ 12-foot barge assembly | 3-22         |
|-------------|--|--------------|
| 3-20        | Jet pipe assembly  |              |
| 3-21        | Improvised devices for aligning hammers                              | 3-23         |
| 0 = 2       | without leads  | 3-25         |
| 4-1         | Steel shoes for timber piles   |              |
| 4-2         | Methods of splicing timber piles                                     |              |
| 4-3         | Driving points for H-piles   | 4-3<br>4-4   |
| 4-4         | Driving points for pipe piles  |              |
| 4-5         | Butt-welded splice, welding clamps, and                              | 4.0          |
|             | guide for scarfing   | 4-6          |
| 4-6         | Splices of H-piles and pipe piles                                    | 4-7          |
| 4-7         | Basic steps in setting and driving piles                             |              |
| 4-8         | Types of damage to timber piles from overdriving                     |              |
| 4-9         | Method of guying steel piles   | 4-12         |
| 4-10        | Batter of a pile   | 4-14         |
| 4-11        | Use of block and tackle to realign pile                              |              |
| 4-12        | Breaching obstructions   | 4-17         |
| 4-13        | Jetting pile by pipes and hoses                                      | 4-18         |
| 4-14        | Use of jet pipes near pile tip                                       | 4-19         |
| 4-15        | Precast concrete piles with internal jetting pipes                   | 4-20         |
| 4-16        | Realigning piles by jetting  | 4-21         |
| 4-17        | Wire rope guideline to position piles                                | 4-23         |
| 4-18        | Floating template for positioning piles                              | 4-24         |
| 4-19        | Aligning frame for pile bent   | 4-26         |
| 4-20        | Aligning and capping steel pile bents                                | 4-27         |
| 4-21        | Approximate shape of thawed hole in sand-silt                        |              |
|             | soil after 1½ hours of steam jetting                                 | 4-28         |
| 4-22        | Piles driven through 3 feet of active zone to                        |              |
|             | a depth of 13 feet after thawing                                     | 4-29         |
| 4-23        | Cutting timber pile bent to final height                             | 4-31         |
| 4-24        | Procedure for placing cast-in-ground                                 | 4 00         |
| 4.05        | Concrete piles   | 4-33         |
| 4-25        | Procedure for placing shell-type, cast-in-place                      | 4 95         |
| 4-26        | Concrete piles Hand signals for pile-driving operations              | 4-35<br>4-37 |
| 5-1         | Unsupported length   | 5-3          |
| 5-2         | Measurement of pile set in field                                     |              |
| 5-3         | Static analysis of piles in cohesive soils                           | 5-7          |
| 5-4         | Static analysis of piles in cohensionless soils                      | 5-8          |
| 5-5         | Typical pile load test setup   | 5-9          |
| 5-6         | Typical load-deflection curve  | 5-10         |
| 5-7         | Interpretation of CRP test results                                   | 5-11         |
| 5-8         | Effects of group action on size of stressed zone                     | 5-12         |
| 5-9         | Distinction between rigid and flexible pile or pier                  | 5-13         |
| 5-10        | Ultimate lateral resistance of rigid piles in clay                   | 5-14         |
| 5-11        | Ultimate lateral resistance of rigid piles in sand                   | 5-15         |

| 6-1 | Estimated settlement of pile groups in sand        | 6-4  |
|-----|--|------|
| 6-2 | Uplift capacity of pile group                      | 6-4  |
| 6-3 | Block failure of piles in clay                     | 6-5  |
| 6-4 | Approximate distribution of stress beneath pile    |      |
|     | foundations  | 6-6  |
| 6-5 | Pile action on the soil                            | 6-7  |
| 6-6 | Analysis of drag on piles in clay                  | 6-9  |
| 6-7 | Forces acting on and supporting capacity of        |      |
|     | piling in permafrost                               | 6-10 |
| 6-8 | Design of pile foundation in dense sand underlain  |      |
|     | by clay  | 6-13 |
| 6-9 | Design of friction pile foundation in a deep       |      |
|     | deposit of clay                                    | 6-16 |
| 7-1 | Pile group with resultant passing through center   |      |
|     | of gravity   | 7-2  |
| 7-2 | Pile group with resultant not at center of gravity | 7-3  |
| 7-3 | Pile bent  | 7-5  |
| 7-4 | Pile reaction in a pile group composed of batter   |      |
|     | and vertical piles                                 | 7-8  |
| 7-5 | Relationship of pile load components               | 7-9  |
| 7-6 | Force polygon                                      | 7-10 |
| 8-1 | Decay of untreated timber pile                     | 8-2  |
| 8-2 | Marine borer damage to timber pile                 | 8-3  |
| 8-3 | Brush application of preservative to cutoff ends   | 8-4  |
| 8-4 | Typical concrete encasements of steel piles        | 8-7  |
| 8-5 | Timber splicing using reinforced concrete          | 8-10 |
|     | <u> </u>   |      |

## List of Tables

| 1-1 | Types of bearing piles                         | 1-6  |
|-----|--|------|
| 2-1 | Classification of timber piles                 | 2-2  |
| 2-2 | Working stresses for timber                    | 2-4  |
| 2-3 | Properties of steel sheet piling               | 2-14 |
| 3-1 | Selection of diesel hammers for various sizes  |      |
| -   | of piling                                      | 3-6  |
| 3-2 | Properties of selected impact pile hammers     | 3-10 |
| 4-1 | Treatment of field problems encountered during |      |
|     | pile driving                                   | 4-13 |
| 5-1 | Strength or consistency of undisturbed clays   | 5-16 |
| 7-1 | Tabular form for determining load acting on    |      |
| • • | each pile                                      | 7-6  |